

Master bill of material - plant oil cooker 2011

No	Level						Name	QTY.	Drawing	Page	Status
	1	2	3	4	5	6					
1	1						Plant oil cooker	1	56500744000	p01	D1
2		1					Burner	1	56500744010	p01	F1
3			1				Evaporator with nozzle	1	56500744010	p02	F1
4				1			Evaporator welded and assy	1	56500744010	p03	D1
5					1		Evaporator	1	56500744011	p01	C1
6					2		Vaporizer Adapter	1	56500744012	p01	C1
7			2				Rebounding plate, deep draw	1	56500744013	p01	D1
8				1			Rebounding plate, flat	1	56500744013	p02	B1
9			3				"Saturn" - Ring	1	56500744014	p01	C2
10			4				Retaining bracket	1	56500744017	p01	B1
11		2					Pan support Assembly	1	56500744044	p01	C1
12			1				Pan support finger	4	56500744046	p01	C1
13			2				Pan support ring	1	56500744045	p01	B1
14		3					Wind shield ass.	1	56500744043	p03	E1
15			1				Door For Windshield	1	56500744049	p02	C1
16			2				Wind shield, rolled	1	56500744043	p01	D1
17				1			Wind shield, flat	1	56500744043	p02	D1
18			3				Washer OD8/ID4 X 0,8mm	1	56500744049	p04	A1
19			4				Washer OD10/ID4 X 0,8mm	1	56500744049	p05	A1
20			5				Rivet, mounted	1	56500744049	p13	A1
21				1			Rivet (Code 540)	1	56500744049	p03	A1
22		4					Sealing Ring	1	56500744033	p01	D1
23		5					Pre heating dish	1	56500744015	p05	C1
24		6					Bottom group	1	56500744002	p01	E1
25			1				Filter	1	56500744032	p10	F1
26				1			Mesh Sieve	1	56500744032	p05	B1
27				2			Retaining ring	1	56500744032	p03	C1
28				3			Filter holder	1	56500744032	p11	G1
29			2				Ball	1	56500744030	p01	B1
30							Hex Nut M24	1	56500744035	p01	A2
31							Fixation disc	1	56500744031	p01	A1
32			3				Mounting plate	1	56500744049	p01	D1
33			4				Bottom group welded	1	56500744001	p01	G1
34				1			Internal piping	1	56500744020	p05	F1
35					1		Internal piping welded	1	56500744020	p04	G1
36						1	Connection pipe	1	56500744028	p02	C1
37						2	Mounting piece	1	56500744029	p04	A1
38					2		Ball valve	1	56500744039	p03	B1
39					3		Sealing ring OD16/ID13 X 1,5mm	1	56500744036	p04	B1
40					4		Connecting sleeve body	1	56500744036	p05	B1

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	1	2	3	4	5	6					
41					5		Cutting ring connection Assy	1	56500744038	p06	A1
42						1	Cutting ring nut	1	56500744038	p03	A1
43						2	Cutting ring	1	56500744038	p04	A1
44						3	Cutting ring body	1	56500744038	p05	A1
45				2			Bottom Plate	1	56500744042	p01	F1
46			5				Bottom piece	1	56500744048	p02	E1
47				1			Bottom Ring, finished	1	56500744041	p01	B1
48					1		Bottom Ring, folded	1	56500744041	p03	A1
49						1	Bottom Ring, flat and unfolded	1	56500744041	p02	B1
50				2			Thermal protection shield	1	56500744048	p01	B1
51				3			Rivet, mounted	3	56500744048	p13	A1
52					1		Rivet (Code 329)	3	56500744048	p03	A
53			6				Screw bottom group	3	56500744042	p06	A1
54			7				Screw M 2.5	2	56500744049	p06	A1
55			8				Nut M 2.5	2	56500744049	p07	A1
56	2						Tank Assy	1	56500744060	P01	A1
57		1					Tank, enameled	1	56500744060	P03	A1
58			1				Tank, welded	1	56500744060	P02	A1
59				1			Bottom Tank	1	56500744062	P01	A1
60				2			Top Tank Welded	1	56500744061	P01	A1
61					1		Nut M10 for oil pipe and manometer	2	56500744069	p02	C1
62					2		Top Tank	1	56500744061	P02	A1
63					3		Oil stud	1	56500744068	p01	A1
64					4		Handle	1	56500744063	P01	A1
65		2					Manometer 2,5 Bar	1	56500744071	p01	A2
66		3					Oil cap assy.	1	56500744264	p02	E1
67			1				Nut air valve 8x1	1	56500744262	p01	A1
68			2				Sealing air valve	1	56500744263	p01	A2
69			3				Air valve	1	56500744064	p03	A2
70			4				Valve Heinrichs M10 x 1	1	56500744069	p01	B1
71			5				Oil cap	1	56500744064	p02	D1
72			6				Gasket oil cap	1	56500744261	p01	A2
73		4					Connecting Sleeve ass.	1	56500744070	p01	B1
74			1				Connecting sleeve body M10x1	1	56500744070	p03	B1
75			2				Oil pipe	1	56500744070	p02	A1
76			3				Connecting sleeve nut	1	56500744036	p03	A
77		5					Sealing ring OD14/ID10,5 X 1,5mm	1	56500744070	p04	A1

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No	Level						Name	QTY.	Drawing	Page	Status
	1	2	3	4	5	6					
78	3						Assessory	1			
79		1					Nozzle cleaner	1	56500477090	p01	B2
80		2					Wire cleaner diameter Ø3	1	56500744092	p01	B1
81		3					Wire cleaner diameter Ø5	1	56500744094	p01	A2
82		4					Driller Cleaner 6,5mm	1	56500744098	p01	B1
83		5					Hose assy.	1	56500744072	p01	A1
84			1				Connecting sleeve nut	2	56500744036	p03	C1
85			2				Hose 5/3	1	56500744093	p01	B1
86			3				Reducer Piece	1	56500744095	p02	C1
87		6					Simmer plate complete	1	56500744130	p02	B1
88			1				Simmer plate	1	56500744144	p11	B1
89			2				Handle for simmer plate	1	56500744129	p02	B1
90		7					Foot pump	1	240x90x70		
91		8					Spiritus bottle	1	50ml		
92		9					Manual	1	56500101266		A1
93	4						Packaging Box	1	56500744080	p02	A
94		1					Main box glued	1	56500744080	p12	A
95			1				Main box unfolded	2	56500744080	p11	A
96		2					Adhesive Tape	1	56500744080	p03	A1
97		3					Box Bottom Plate	1	56500744080	p04	B
98		4					Box Burner	1	56500744080	p06	A
99			1				Burner box glued	1	56500744080	p14	A
100				1			Burner box unfolded	2	56500744080	p13	A
101		5					Box Edge	1	56500744080	p07	A
102		6					Windshield layer	1	56500744080	p09	A
103		7					Foot pump box	1	56500744080	p10	A
104		8					Box steffener - 2x	2	56500744080	p15	A
105			1				Box steffener unfolded	2	56500744080	p07	A
106		9					Data label	1	56500744081	p01	A2
107		10					Packaging label	1	56500744080	p01	A1